

Technical Data Sheet



ALCOM PC+AWL 750/15.1 WT1378-21LB

Base Polymer	Polycarbonate +Acrylonitrile Butadiene Styrene Blend
Filler/Additive System	15 % special filler
Special Features	highly reflective,opaque
Market Segment	Automotive,electrical and electronic,Lighting
Application Area	lighting,light blocking components
Typical Applications	light guides,reflectors

Pre-Drying Conditions	in a dry air (dessiccant) dryer 100-110 °C for 2-4 h in an air circulating dryer 100-110 °C for 4-8 h max. moisture content <0,02 %
Processing Injection Moulding	melt temperature 250-280 °C mould temperature 70-100 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	3100	MPa	ISO 178
Flexural Stress (3.5% Strain)	85	MPa	ISO 178
Tensile Modulus	2900	MPa	ISO 527
Tensile Stress at Yield	51	MPa	ISO 527
Tensile Elongation at Yield	2.9	%	ISO 527
Tensile Elongation at Break	12	%	ISO 527
Impact Strength (Charpy, 23°C)	100	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	75	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	9.5	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	6	kJ/m ²	ISO 179/1eA
Ball Indentation Hardness H358/30	128	MPa	ISO 2039-1
Thermal Properties			
Vicat B50	120	°C	ISO 306
HDT / A (1,8 MPa)	106	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	28	cm ³ /10min	ISO 1133
MVR temperature	260	°C	-
MVR load	5	kg	-
Shrinkage (24h)	0.6 - 0.8	%	ISO 294-4
Physical Properties			
Density	1260	kg/m ³	ISO 1183

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Flammability

Flammability (1.5 mm)	HB	class	UL 94
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Optical Properties

Tristimulus Value Y10 of Reflection (d=2,0mm)	92	%	DIN 5033
Tristimulus Value Y10 of Transm.,d=0.5mm	0.4	%	ISO 13468